



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE703A94-1130-01
Job Sheet 173881



Part No: RBE703A94-1130-01

Job Qty: 6 ea

Part Name: Main Rotor Blade Trim Tab Tools Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/8/18

Job Tracking No:

Due Date: 4/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev A 17.10.27 New issue DP Verify DD/IPP Rev B 17.11.30 DWG
Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/27/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	6 pcs		4/28/18	0.00	6.00	Small Fab-3		MLL
120	QC	6 pcs		4/28/18	0.00	0.00	QC5		MLL
130	Packaging	6 pcs		4/28/18	0.00	0.00	Packaging3-1		MLL
140	QC21-FG	6 Ea		4/28/18	0.00	0.00	QC21		JUL 17 2018

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1450-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Blind Rivet	24 Ea (4 ea)	90-Start up Operation	
RBE703A94-1130-01-01	Immobilizing Clip Assembly	6 Ea (1 ea)	90-Start up Operation	3091011
RBE703A94-1130-01-23	Deflection Clip Assembly	6 Ea (1 ea)	90-Start up Operation	3092408

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97524A032	24	251	0
	RBE703A94-1130-01-01	6	0	0
	RBE703A94-1130-01-23	6	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ _____ _____	DISPOSITION Rework ☐ Scrap ☐ Skid-tube ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td style="width: 50%;"> Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ </td> <td style="width: 50%;"> Engineering Quality ☐ Other ☐ </td> </tr> </table>		Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐	Engineering Quality ☐ Other ☐
Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐	Engineering Quality ☐ Other ☐				
		 Container No: S092654 Part: RBET03A94-1130-01 Job No: 173881 Serial No/Batch: S092654 Date: 07/17/18 Revision: K Inspector: Exp Date: Instructions:			
		1270 Aberdeen Street Wentworth, ON K6A 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com			
		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval			

Root Cause			
Environment	☐	Nc	
Design	☐	Op	
Doc/Data	☐	Offs	
Equip/Tooling	☐	Supplier	
Handling/Pre	☐	Training	
Material	☐	Use for Testing	
Internal Transport	☐	Poor Information	
Tribal Knowledge	☐	Rushing	
LOA	☐	Product Improvement	
Substation	☐	Process Improvement	
Past Expiry Date	☐	Manufacturing Process	
Misidentified	☐	Past Due	
Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐			
Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐			
Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐			
Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____			